

BASANT

Shearing Machine

Technical Specifications

Address

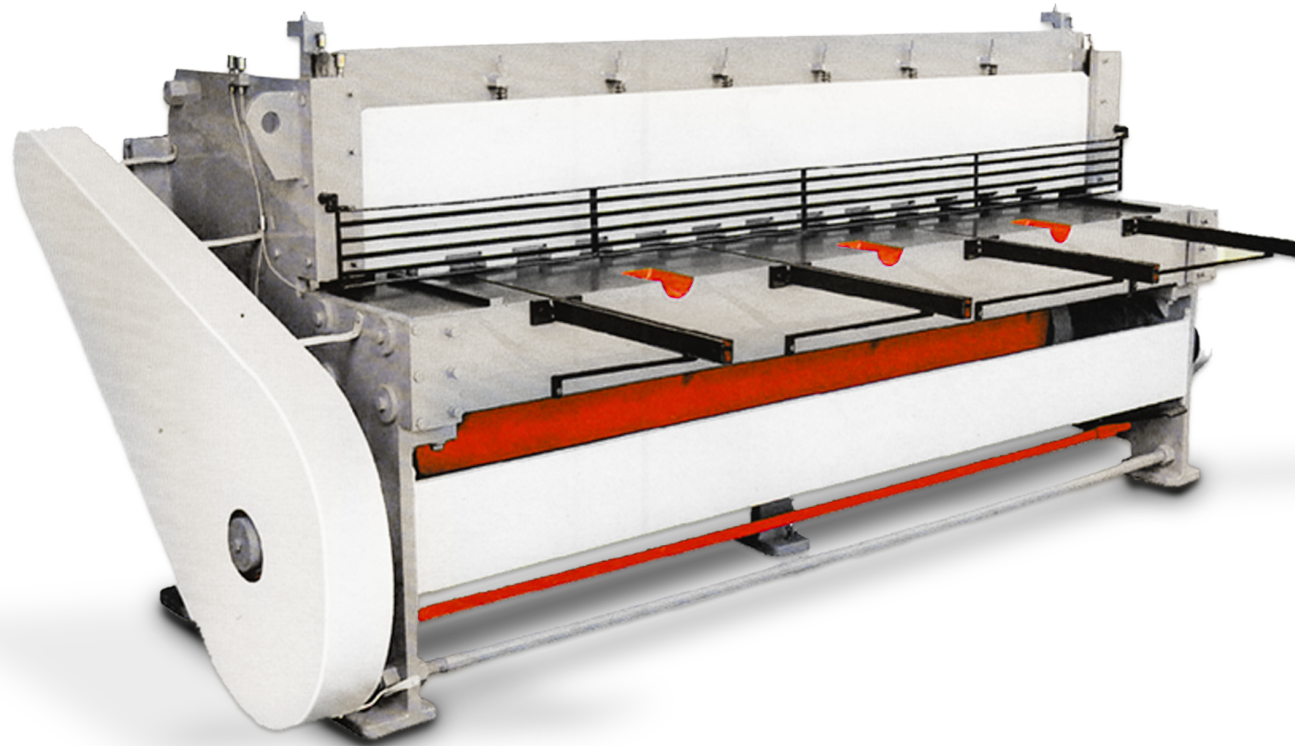
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Billet Shearing Machine

Technical Specifications

BASANT

Under Crank

Model	U 1250	U 2000	U 2500	U 3000
Shearing Length	1270	2050	2540	3100
Thickness for MS	1525			
Shearing Thickness for MS	3/4	4	4	4
Size of Blades	1270x75x18	2050x75x18	2050x75x18	3175x75x18
No. of Segments	2	4	4	6
Table size	425	425	425	425
Height	825	825	825	825
Max. Back Gauge gap	20-500	20-500	20-500	20-600
Max. Front Gauge gap	600	600	600	600
Strokes per min	50/55	45/55	40/55	40/55
Required HP/RPM (1440)	5	7.5	10	15

Over Crank

Model	U 1250	U 2000	U 2500	H 2000	H 2500	H 3000
Shearing Length	1270	2050	2540	2050	2040	3100
Thickness for MS	1525					
Shearing Thickness for MS	6/8	6/8	6/8	10/12	10/12	10/12
Size of Blades	1270x75x23	2050x75x23	2050x75x23	2050x100x23	2540x100x23	3100x100x23
No. of Segments	2	4	4	4	4	6
Table size	425	425	425	425	425	425
Height	800	800	800	800	825	800
Max. Back Gauge gap	20-500	20-600	20-600	20-600	20-600	20-600
Max. Front Gauge gap	600	750	750	750	750	750
Strokes per min	40/35	40/35	40/35	35/30	35/30	35/30
Required HP/RPM (1440)	10	15	20	25	25	30